



## Safety Data Sheet

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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Hot Melt Adhesive 3762-LM-PG; 3762-LM-TC; 3762-LM-Q; 3762-LM-B, 3762-LM-AE

#### Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3720-7232-2		62-3720-7233-0	00-00000-00000-0
62-3720-7234-8		62-3720-9132-2	00-21200-49125-2
62-3720-9330-2	00-21200-49128-3	62-3720-9335-1	00-21200-49130-6
62-3720-9339-3	00-21200-49133-7	62-3720-9399-7	
62-3720-9531-5	00-51115-25579-3	62-3720-9830-1	00-21200-49134-4

7010366169, 7000121327, 7100025246, 7000121328, 7100023281, 7010366172, 7000121330, 7000121329, 7000121326, 7010412302

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Hot melt adhesive., For bonding heat sensitive materials.

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Industrial Adhesives and Tapes Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

#### 2.2. Label elements

##### Signal word

Not applicable.

##### Symbols

Not applicable.

#### Pictograms

Not applicable.

#### Supplemental Information:

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician. May cause thermal burns.

### SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ethylene-Vinyl Acetate Polymer	24937-78-8	40 - 60 Trade Secret *
Hydrogenated Hydrocarbon Resin	68132-00-3	20 - 40 Trade Secret *
Hydrocarbon Resin	68478-07-9	1 - 20 Trade Secret *
Polyethylene	9002-88-4	< 10 Trade Secret *
Polyolefin Wax	8002-74-2	< 10 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

##### Inhalation:

No need for first aid is anticipated.

##### Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

##### Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

##### If Swallowed:

No need for first aid is anticipated.

#### 4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

#### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

### SECTION 5: Fire-fighting measures

#### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

#### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

#### Hazardous Decomposition or By-Products

Substance

Condition

Carbon monoxide  
Carbon dioxide

During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use.

### 7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m <sup>3</sup>	
DUST, INERT OR NUISANCE	9002-88-4	OSHA	TWA(as total dust):15 mg/m <sup>3</sup> ;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m <sup>3</sup> );TWA(respirable fraction):5 mg/m <sup>3</sup> ;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m <sup>3</sup> )	

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

**8.2.1. Engineering controls**

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)****Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full Face Shield

Indirect Vented Goggles

**Skin/hand protection**

No chemical protective gloves are required.

**Respiratory protection**

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

**Thermal hazards**

Wear heat insulating gloves when handling hot material to prevent thermal burns.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance**

**Physical state**

Solid

**Color**

Off-White

**Specific Physical Form:**

Waxy Solid

**Odor**

Mild Resinous

**Odor threshold**

*No Data Available*

**pH**

*Not Applicable*

**Melting point**

206 °F [*Test Method: Ring and Ball*]

**Boiling Point**

*Not Applicable*

**Flash Point**

560 °F

**Evaporation rate**

*Not Applicable*

**Flammability (solid, gas)**

Not Classified

**Flammable Limits(LEL)**

*No Data Available*

**Flammable Limits(UEL)**

*No Data Available*

**Vapor Pressure**

*Not Applicable*

**Vapor Density**

*No Data Available*

**Density**

1.01 g/cm<sup>3</sup>

**Specific Gravity**

1.01 [*Ref Std: WATER=1*]

**Solubility in Water**

Nil

**Solubility- non-water**

*No Data Available*

**Partition coefficient: n-octanol/ water**

*No Data Available*

**Autoignition temperature**

*No Data Available*

**Decomposition temperature**

*No Data Available*

**Viscosity**

*Not Applicable*

**Hazardous Air Pollutants**

0 % weight [*Test Method: Calculated*]

**Molecular weight**

*No Data Available*

**Volatile Organic Compounds**

0 g/l [*Test Method: calculated SCAQMD rule 443.1*]

Percent volatile	Approximately 0 % weight
VOC Less H2O & Exempt Solvents	0 g/l [ <i>Test Method</i> :calculated SCAQMD rule 443.1]
Solids Content	100 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

None known.

### 10.5. Incompatible materials

None known.

### 10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

### 11.1. Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation:

No health effects are expected.

#### Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

#### Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

#### Ingestion:

No known health effects.

#### Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

### Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg
Hydrogenated Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrogenated Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Hydrocarbon Resin	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	No significant irritation
Polyethylene	Professional judgement	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation

### Serious Eye Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professional judgement	No significant irritation
Hydrogenated Hydrocarbon Resin	Professional judgement	No significant irritation
Hydrocarbon Resin	similar compounds	Mild irritant
Polyolefin Wax	Rabbit	No significant irritation

### Skin Sensitization

Name	Species	Value
Polyolefin Wax	Guinea pig	Not classified

### Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

Name	Route	Value
Polyolefin Wax	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Polyethylene	Not Specified	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
Polyolefin Wax	Ingestion	Rat	Not carcinogenic

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system   liver   immune system   skin   endocrine system   bone, teeth, nails, and/or hair   muscles   nervous system   eyes   kidney and/or bladder   respiratory system   vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.**

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes.

## SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### EPCRA 311/312 Hazard Classifications:

##### Physical Hazards

Not applicable

##### Health Hazards

Not applicable

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

#### NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None



National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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